



We deliver progress –
and it's our pleasure.

We treat your products as if they were our own.

Aside from our extensive experience and technical expertise, there are several other good reasons to choose us as your trusted contract manufacturing partner:

- Pharma mindset and values
- Long-term view on customer partnerships
- Independent contract manufacturing organization within a large corporation
- Constantly expanding global capacities and capabilities
- Excellent global regulatory – and product – track record

Boehringer Ingelheim BioXcellence™ welcomes your inquiries, questions and feedback.

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Discover Boehringer Ingelheims' global career opportunities:
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Boehringer Ingelheim BioXcellence™

Your preferred partner
for contract manufacturing
of biopharmaceuticals



 **Boehringer
Ingelheim**



Independent, innovative and powered by individuals

This is **Boehringer Ingelheim BioXcellence™**. With over 35 years of biotechnology experience, more than 4,600 dedicated and highly trained employees and a global network capable of providing the entire production chain from DNA to Fill & Finish, we are the preferred partner of our customers. Our track record speaks for itself: Since we started offering contract manufacturing in 1995, we have successfully brought more than 35 biologics to the market. We have also transferred and optimized more than 150 development and manufacturing projects at all stages from our customers to our facilities, as well as within our network.

We deliver progress – and it’s our pleasure.

For many of our customers we are the preferred partner or even the single supplier for the production of biopharmaceutical medicines, ranging from mammalian cell cultures to microbial and yeast fermentations. We have extensive experience with a variety of different host cells, producing an equally broad variety of molecules according to cGMP manufacturing guidelines and covering all stages of development including Fill & Finish. Our focus is on producing value for our customers with robust processes, optimal preparation for launch and global commercial supplies.

We are one integrated global team with one shared passion: Your product.

We work with 15 of the world’s Top 20 pharma and many innovative biotech companies in getting the right treatments and therapies to these patients. By involving our customers early on and throughout the process as partners, we continuously deepen our knowledge of their needs and wants and set our priorities accordingly.

Wherever you are, we are by your side.

Our network of manufacturing facilities spans the globe, from Fremont, California in the United States to Biberach in Germany, Vienna in Austria and Shanghai in China. From these sites, we offer our customers first class biopharmaceutical medicines anywhere in the world and the best suited business model and production site for their needs:

- Global capacity for cell culture:
> 290 kL commercial
- Global capacity for microbials and yeast fermentation:
> 12 kL commercial

Our Biopharmaceuticals Production Sites

