



Boehringer Ingelheim BioXcellence™  
welcomes your inquiries, questions  
and feedback

[www.bioxcellence.com](http://www.bioxcellence.com)  
[bioxcellence@boehringer-ingelheim.com](mailto:bioxcellence@boehringer-ingelheim.com)

Your world class  
biopharmaceutical  
contract manufacturer

## We are where you need us

Our global manufacturing network and our Business Development & Key Account Management team (BD & KAM) are close to you, located in the major territories.

The team is the main customer contact through all project phases and the interface to all other disciplines within Boehringer Ingelheim Biopharmaceuticals.

The proximity, local language and local culture lead to real-time availability and demonstrate our strong commitment to customer relationships.

Your benefit from our customer-oriented approach:

- Real-time availability to the customer
- Fast response and direct communication
- Access to a broad range of experts through the BD & KAM
- One-Face to the customer through BD & KAM

The BD & KAM team is eager to discuss your requirements and promptly answer any requests you may have. Please feel free to contact our experts:  
[bioxcellence@boehringer-ingelheim.com](mailto:bioxcellence@boehringer-ingelheim.com)

### Contact Americas

[bioxcellence.americas@boehringer-ingelheim.com](mailto:bioxcellence.americas@boehringer-ingelheim.com)

### Contact Europe

[bioxcellence.europe@boehringer-ingelheim.com](mailto:bioxcellence.europe@boehringer-ingelheim.com)

### Contact Asia/Pacific

[bioxcellence.asia@boehringer-ingelheim.com](mailto:bioxcellence.asia@boehringer-ingelheim.com)





Work with a partner  
you can rely on.

Boehringer Ingelheim BioXcellence™  
is one of the world's leading companies  
for contract development and  
manufacturing of biopharmaceuticals.  
We are a global service provider for  
a broad range of customers from  
small Biotech to Big Pharma.  
We provide expertise, commitment  
and industry leading timelines for  
your project.

## Put our experience inside your product

- With our experience we are your strategic partner from DNA to Fill & Finish, from clinical to commercial supply.
- We are a leading contract manufacturer with more than 35 years of experience in mammalian and microbial host systems.
- We have successfully transferred and optimized more than 150 projects, you can step in at any stage.
- Our outstanding product track record of more than 25 commercial biopharmaceuticals produced for the global market can give you confidence for your product development.
- We offer to you flexible scale cGMP production in multi-product facilities approved by the major authorities (e.g. FDA, EMA, MHLW).
- We provide you tailor-made solutions – where you need us, when you need us.

## Features of our production sites

- > 290 kL commercial capacity for cell culture with a maximum scale of 15 kL for commercial supply
- > 12 kL commercial capacity for microbials and yeast fermentation with a maximum scale of 6 kL
- Flexible scales for clinical supply from 400 L to 15 kL (cell culture) and from 200 L to 6 kL (microbial and yeast)
- Fill & Finish (vials, syringes, cartridges) for clinical and commercial supply

## Powerful services

- Process development from DNA to Drug Product
- Cell line and strain development
- Speed and flexibility using our “Lean-to-Clinic” or “Smart-to-Launch” approach
- Project uptake at every step in project development